

Receiving Report

Date: 12/01/26

Batch No: M/20421

Supplier: THYSONKORUP

Dart P/O: 15952

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ✓ 12/01/26 N/A ☐
 Work Order N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin: 12/01/26
 Date
 Received/Costing
 Initial

Location

RECEIVED JAN 31 2012

I N V O I C E

Sold By:

THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Remit to:

THYSSENKRUPP MATERIALS NA
c/o T27540
P.O. BOX 4275, POSTAL STATION 'A'
TORONTO, ONTARIO M5W 5V8

No: PEC IV-593897

Date: 26Jan12

Due: 25Feb12

Sold To: (Cus# 20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Shipped To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Shp Dt 26Jan12 Ord Dt 20Jan12 SO No ST-410641 B/L PEC 748895
Trm NET 30 DAYS/NET 30 JOURS PO/Rel 15952
Frt PREPAID Via VIM TRANSFER FOB CONCORD
Slp STAN IVERS (905-532-1350) Pbl

1 ALUMINUM FLAT BAR 6061-T6511	5 PCS	60 FT	
.50" x 5.00" X 144.0000"		177 LBS	
MATERIAL	60 FT @	6.2000 FT	372.00
ENERGY & CAP SURCHG		25.0000 LOT	25.00 cL
2 ALUMINUM FLT BAR ECONOPLT 6061-T6511	5 PCS	60 ' 2.5000 "	
.500" X 10.00" X 144.5000"		357 LBS	
MATERIAL	60 ' 2.5000 " @	12.1500 FT	731.53 cL

Total Shipped: 10 PCS 534 LBS
Interest will be charged at 1.5% per month or
18% per year on overdue accounts.

*** SALES DEPT. OFFICE HOURS ***

7:30 AM TO 5:00 PM - MONDAY TO FRIDAY

**** TEL. 800-926-2600 ****

*** CUSTOMER PICK-UP HOURS ***

*** 9:00 AM TO 4:00 PM ***

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

* WE STOCK STAINLESS STEEL!!!! *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

TPS/GST TVH/HST 140223934 RT0001
TVQ - QST 1017327981 TQ0001

ENTERED JAN 31 2012

Material	Processing	Freight	Other	Taxes	TOTAL DUE
1,103.53			25.00	146.71	1,275.24

Taxes: ONHSTS 146.71					

Page: 1 Last

PAID

FEB 23 2012

10312

Page 1 of 1

All amounts are calculated in domestic currency.

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name		VC-COP001	Thyssenkrupp Materials CA Ltd								
PO15952	1		M6061T6B0.500X05. f 000		1/25/2012	1/26/2012	60.0000	\$6.10	0.0000	0	\$365.79
CAD	No		6061-T6 Bar .500 x f 5.00 120421		60.0000	DESJ02		\$365.79	0.0000	0	
	2		M6061T6B0.500X10. f 000		1/25/2012	1/26/2012	62.5000	\$11.95	0.0000	0	\$746.69
	No		6061-T6 Bar .500 x f 10.00 120421		60.0000	DESJ02		\$746.69	0.0000	0	
Total Received Quantity:										122.5000	
Total Qty to Inspect (PO U/M):										0.0000	
Total Reject Quantity:										0.0000	
Total Receipt Value:										\$1,112.48	
Total Balance Due Quantity:										0.0000	

B I L L O F L A D I N G

No: PEC 748895

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Ship Date 24Jan12 at 9:52 From PFW
 Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

① Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-410641- 1 Your PO # 15952
 ALUMINUM FLAT BAR 6061-T6511
 .50" x 5.00" X 144.0000"

Heat Number Tag No
 11100681B 29154

Quantity
 60 FT

PCS
 5

Wt LBS
 177

2) Our Order PEC-410641- 2 Your PO # 15952
 ALUMINUM FLT BAR ECONOPLT 6061-T6511
 .500" X 10.00" X 144.5000"

Heat Number Tag No
 201118592 29155

Quantity
 60 ' 2.5000 "

PCS
 5

Wt LBS
 357

TOTAL

Tags
 2

PCS
 10

LBS
 534

Heat Number
 11100681B
 201118592

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH
 MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPI
 NG.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 ** REFERENCED ON IT **

TOTAL 1 BDL 540 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA

Page:Continued

A A1 Plancette 2-557 ZC

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

26 JAN. 2012

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

B I L L O F L A D I N G		No: PEC 748895
Ship From:	THYSSENKRUPP MATERIALS NA	Ship Date 24Jan12 at 9:52 From PFW
2821 LANGSTAFF ROAD		Probill
CONCORD, ONTARIO L4K 5C6		Via VIM TRANSFER
Tel: 905 669 9444 Fax: 9057389033		FOB CONCORD
		Frt PREPAID
		Route 0- 0 Manifest
		Vhcle Trailer
Ship To: (1)		Slp STAN IVERS (905-532-1350)
DART AEROSPACE		Sold To: (20115)
		DART AEROSPACE

=====

B I L L O F L A D I N G

CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

26 JAN 2012

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

.50" x 5.00" X 144.0000"

PART NO.

PO/Rel 15952

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-748895-001

24Jan12

Signed by: _____

Pg 1/1

CAN ART

ALUMINUM EXTRUSION INC.

Material Test Report

Manifest: 238078

Ship To: ThyssenKrupp Materials NA
2821 Langstaff Road
Concord, ON L4K 5C6

Ticket:
5225431

Our Order: **381253 - 6**

Cust P.O.: 234827 - C

Die: ES05559

Part: 05559-000-144

Alloy Temper: 6061 T6511

Description: .500 x 5.000

Print Date: 11/30/11

Chemical Composition Range

6061	<u>Si</u>	<u>Fe</u>	<u>Cu</u>	<u>Mn</u>	<u>Mg</u>	<u>Cr</u>	<u>Zn</u>	<u>Ti</u>	<u>OtherEach</u>	<u>OtherTotal</u>
Min	0.40		0.15		0.8	0.04				
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15

Mechanical Properties

Strength ksi

<u>Sample</u> <u>ID</u>	<u>Cast #</u>	<u>Lot #</u>	<u>Test</u> <u>Date</u>	<u>Ultimate</u> <u>Tensile</u>	<u>Yield</u> <u>2% offset</u>	<u>Elongation</u> <u>2" gage length</u>
127661	11100681B	A11	11/28/11	40.67	36.24	10.6


Applicable Specifications ASTMB221-08 QQA200/8

Country of Origin: 85 Parkshore Drive, Brampton, Ontario CANADA L6T 5M1

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Ray Hussain - Tensile Testing

Authorized: _____


Evan Eng, Quality Assurance Mgr.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLT BAR ECONOPLT 6061-T6511

.500" X 10.00" X 144.5000"

PART NO.

PO/Rel 15952

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by: _____

Certificate of Mill Test Results

BL PEC-748895-002

24Jan12

Pg 1/1



SERVICE CENTER METALS

5850 Quality Way

Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
139147	1

BILL TO

ThyssenKrupp Materials NA

SHIP TO

ThyssenKrupp Materials NA PEC

MANIFEST NUMBER

145839

CUSTOMER PO

PEC-234707

CUSTOMER PART NUMBER

PL0734 X 144.5

DIE NUMBER

FL0734

ALLOY / TEMPER

6061-T6511

DESCRIPTION

PL .500 x 10.00

DATE OF SHIPMENT

11/30/2011

SALESPERSON

David Schroeder

CERTIFICATION

ASTM-B221-08 StencilContinuous

SPECIFICATION

AMS-QQA-200/8

Quantity Certified 1,699 lbs 24pcs

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA from ingot melted and cast in the United States or Canada.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201118592	11/22/11	46.3	43.5	16.7
2	201118592	11/22/11	46.6	43.6	14.9

Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others Each	Total	Melted In
1111045	6061	0.67	0.27	0.32	0.12	0.85	0.10	0.05	0.02	0.05	0.15	United States of America

Print Date: 11/30/2011

Calvin J. Winnings, Director of Quality & Technical Services

Rev. 9/23/11 - UMS



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO15952**

Purchase Order Date 1/20/12

PO Print Date 1/20/12

Page Number 1 of 1

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

905 669 9444

905 738 9033

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

CL 12/10/12

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6B0.500X05.000 <i>007</i>	6061-T6 Bar .500 x 5.00	1/25/12 Yes	60.00 f	Yours ppd	\$6.2000	\$372.00 ✓
Special Inst: MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221							
2	M6061T6B0.500X10.000 <i>007</i>	6061-T6 Bar .500 x 10.00	1/25/12 Yes	60.00 f	Yours ppd	\$12.1500 <i>CL</i>	\$729.00 ✓

Special Inst: MATERIAL SAME AS ABOVE

PO Total:

\$1,101.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 1/20/12

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Q U O T A T I O N

No: PEC ST-410537

Quoted By:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Quoted To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Quoted Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS Qtd 20Jan12 Qte Ref
 Frt PREPAID Via FOB
 Tel 613-632-9577 Fax 613-632-1053 Ctc CHANTAL
 Slp STAN IVERS (905-532-1350)

Q U O T A T I O N

QT No: PEC ST-410537

Test Certs: Chem-Y Phys-Y 1 Original copies with Shipment, 1 with Invoice

1 ALUMINUM FLAT BAR 6061-T6511	5 PCS	180 LBS
.50" x 5.00" X 144.0000"		60 FT
MATERIAL	60 FT @ 6.2000 FT	372.00
ENERGY & CAP SURCHG	25.0000 LOT	25.00
2 ALUMINUM FLT BAR ECONOPLT 6061-T6511	5 PCS	354 LBS
.500" X 10.00" X 144.5000"		60 ' 2.5000 "
MATERIAL	60 ' 2.5000 " @ 12.1500 FT	731.53

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

Price in effect at time of shipment.

Price based on receipt of total order.

All weights are theoretical.

All orders are subject to credit approval.

**** TEL. 800-926-2600 ****

*** CUSTOMER PICK-UP HOURS ***

*** 9:00 AM TO 4:00 PM ***

* WE STOCK STAINLESS STEEL!!!! *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

ADDED TO EVERY ORDER.***

Order Totals: 2 Items 534 LBS

*****	Material	Processing	Freight	Other	Taxes	ORDER AMT
	1,103.53			25.00	146.71	1,275.24
*****	Taxes: ONHSTS	146.71	0.00	0.00		0.00

Chantal Lavoie

From: Linda Lacelle <llacelle@dartaero.com>
Sent: January 20, 2012 10:20 AM
To: 'Chantal Lavoie'; Brigitte Golden
Subject: M6061T6B0.500X10.000

Order 60' now!!!!!!!!!!!!!!!!!!!!!!!!!!!!



Thank You,
Linda Lacelle
Production Manager
Dart Aerospace Ltd
Hawkesbury, ON
Phone: 613 632 9577
Fax: 613 632 1053
Cell: 613 676 1655

Chantal Lavoie

From: Linda Lacelle <llacelle@dartaero.com>
Sent: January 20, 2012 10:19 AM
To: 'Chantal Lavoie'; Brigitte Golden
Subject: M6061T6B0.500X05.000

Order 60' more



Thank You,
Linda Lacelle
Production Manager
Dart Aerospace Ltd
Hawkesbury, ON
Phone: 613 632 9577
Fax: 613 632 1053
Cell: 613 676 1655